

- Meßleitungsventile
- Ventilblöcke
- Zubehör



CHRISTIAN BOLLIN

ARMATURENFABRIK



Oskar des Mittelstandes 2001

Christian Bollin Armaturenfabrik GmbH · Westerbachstr. 290-294 · D-65936 Frankfurt/M.

Firma

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06 April 2005

73150

803 8070

Kundenbestell. - Nr. / your order : 04-03-2005/CK KOSICE

Bollin Auftrag / our reference : AF250582

Auftragsdatum / date of order : 04.03.05

04. Apr. 05

Dokumentationsverzeichnis / Documentation - List

| Position | Artikel / Article | Wst / Mat | DN | PN | Anzahl / Qty |
|--------------------------------------------|-----------------------------------------|-------------------|------------------------------------|------------------------|--------------|
| 1 2 | M02EGM12SP12 öl- und fettfrei für 02 | 1.4571 | 4 | 250 | 24 |
| Dokumentationsart Kind of Documentation | Benennung Description | Charge Heat-No | Waz-Lieferant Cert.- Supplierer | Zeugnis-Nr Cert.-No | |
| EN 10204-3.1B | Manoventil / Gauge Valve | 5x 0 2 L | Rasche | 29 | |
| EN 10204-3.1B | Manoventil / Gauge Valve | 19x 0 2 K | Rasche | 28 | |

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Erfüllungsort für Lieferung und Zahlung ist Frankfurt am Main. Gerichtsstand: Frankfurt am Main. Wir liefern unter Eigentumsvorbehalt nach § 455 BGB.



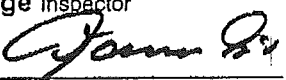


Geschäftsführer:
Dipl.-Ing. Dagmar Bollin-Flade,
Dipl.-Ing. Bernd Flade
Sitz der Gesellschaft: Frankfurt am Main
Registergericht Frankfurt HRB 12353

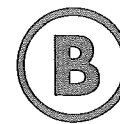
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UStHdNr.: DE 114133042

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Frankfurter Sparkasse v. 1822 (BLZ 500 502 01) 447 447 SWIFT-Code: FRASDEFF
Frankfurter Volksbank eG (BLZ 501 900 00) 300 180 124 SWIFT-Code: FFVBDEFF
Nassauische Sparkasse (BLZ 510 500 15) 170 122 534 SWIFT-Code: NASSDE55
Postbank Frankfurt/Main (BLZ 500 100 60) 419 34-602

|  | RASCHE UMFORMTECHNIK GMBH & CO KG Postfach 1460, D – 58814 Plettenberg | | | | | | | | Formblatt QP 01/10.02 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| | Abnahmeprüfzeugnis EN 10204-3.1 B Inspection Certificate | | | | | | | | Prüf-Nr. Inspection- 29 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Besteller: Customer | | Claus Velte GmbH | | | | Bestell-Nr: Order No | | v. 28.03.03 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Hersteller: Manufacturer | | RASCHE UMFORMTECHNIK | | | | LS-Nr.: AB.-Nr.: | | 30013664 v. 2.09.03 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Prüfgegenstand: Article | | Ventilgehäuse Valve Housing | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Anforderungen: Requirements | | DIN 17440 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Werkstoff: Material | | 1.4571 | | | Entsprechend: According to | | DIN 17440 | | Ausgabe Edition | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Lieferzustand: State of delivery | | abgeschreckt an Luft / Härteprüfung: Ist 152-156 HB dewatered on air / Hardness test : 152-156 HB | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Erschmelzungsart: Melting process | | E-Ofen electric furnace | | | Herstellerzeichen: Brand of the manufacturer | |  | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Kennzeichnung: Marking | | 4571 0 2 L | | | Stempel d. Sachverständigen: Inspector's stamp | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Umfang der Lieferung: Extent of material delivery | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Pos.-Nr.: Item No | | Stückzahl: Quantity | | Gegenstand: Article | | | | Schmelze Nr. Heat No. | | Probe Nr. Test No | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 1.400 | | Ventilgehäuse n.Zchn. Nr.: DIN 16270 Ind. " C " v. 26.03.93 Valve Housing acc. to drawing DIN 16270 Rev. " C " of. 26.03.93 | | | | 164 962 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Schmelzenanalyse % Heat analysis | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Schmelze Nr. Heat No | | C | Si | Mn | P | S | Cr | Mo | Ni | Al | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 164 962 | | 0,018 | 0,56 | 1,78 | 0,027 | 0,017 | 16,66 | 2,00 | 12,01 | --- | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Mechanische Prüfungen Mechanical Tests | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <table border="1"> <thead> <tr> <th colspan="8">Zugversuch Tensile test</th> <th colspan="3">Kerbschlagversuch Impact test</th> </tr> <tr> <th colspan="2">Anforderung.</th> <th>Min.</th> <th>Min.</th> <th></th> <th>Min.</th> <th>Min.</th> <th></th> <th></th> <th></th> <th>Min.</th> </tr> <tr> <th colspan="2">Requirements</th> <th>210</th> <th>245</th> <th>500-730</th> <th>35</th> <th></th> <th></th> <th></th> <th></th> <th>85</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Test-Nr.: Test No</td> <td rowspan="2">Probestab: Specimen</td> <td rowspan="2">Lage Position</td> <td rowspan="2">Testtemp. Testtemp</td> <td colspan="2">Streck.-Dehngrenze Yield Point/ Yield Stress</td> <td rowspan="2">Zugf. Tensile Strength</td> <td rowspan="2">Dehnung Elongation</td> <td rowspan="2">Einschn. Reduktion of area</td> <td rowspan="2">Lage: Position</td> <td rowspan="2">Probestabform Specimen Form</td> <td rowspan="2">Test Temp. Test temp</td> </tr> <tr> <td>Rp 0,2%</td> <td><input checked="" type="checkbox"/> Rp 1% <input type="checkbox"/> Re</td> <td>Rm</td> <td>A5</td> <td>Z</td> <td rowspan="2">A_V [J]</td> </tr> <tr> <td></td> <td>Ø</td> <td></td> <td>C°</td> <td colspan="2">N/mm²</td> <td colspan="2">%</td> <td></td> <td></td> <td>C°</td> <td>1</td> <td>2</td> <td>3</td> </tr> <tr> <td>1</td> <td>10</td> <td>L</td> <td>RT</td> <td>276</td> <td>334</td> <td>571</td> <td>34,8</td> <td>72</td> <td>L</td> <td>ISO-V</td> <td>RT</td> <td>91</td> <td>98</td> <td>101</td> </tr> <tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </tbody> </table> | | | | | | | | | | | Zugversuch Tensile test | | | | | | | | Kerbschlagversuch Impact test | | | Anforderung. | | Min. | Min. | | Min. | Min. | | | | Min. | Requirements | | 210 | 245 | 500-730 | 35 | | | | | 85 | Test-Nr.: Test No | Probestab: Specimen | Lage Position | Testtemp. Testtemp | Streck.-Dehngrenze Yield Point/ Yield Stress | | Zugf. Tensile Strength | Dehnung Elongation | Einschn. Reduktion of area | Lage: Position | Probestabform Specimen Form | Test Temp. Test temp | Rp 0,2% | <input checked="" type="checkbox"/> Rp 1% <input type="checkbox"/> Re | Rm | A5 | Z | A _V [J] | | Ø | | C° | N/mm² | | % | | | | C° | 1 | 2 | 3 | 1 | 10 | L | RT | 276 | 334 | 571 | 34,8 | 72 | L | ISO-V | RT | 91 | 98 | 101 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Zugversuch Tensile test | | | | | | | | Kerbschlagversuch Impact test | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Anforderung. | | Min. | Min. | | Min. | Min. | | | | Min. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Requirements | | 210 | 245 | 500-730 | 35 | | | | | 85 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Test-Nr.: Test No | Probestab: Specimen | Lage Position | Testtemp. Testtemp | Streck.-Dehngrenze Yield Point/ Yield Stress | | Zugf. Tensile Strength | Dehnung Elongation | Einschn. Reduktion of area | Lage: Position | Probestabform Specimen Form | Test Temp. Test temp | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | Rp 0,2% | <input checked="" type="checkbox"/> Rp 1% <input type="checkbox"/> Re | | | | | | | Rm | A5 | Z | A _V [J] | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Ø | | C° | N/mm² | | % | | | | C° | 1 | 2 | 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | 10 | L | RT | 276 | 334 | 571 | 34,8 | 72 | L | ISO-V | RT | 91 | 98 | 101 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| Zusätzliche Angaben -- additional remarks IK-Beständigkeit/(intercrystalline corrosion)nach(acc.) DIN 50914 o.B.(warranted) Verwechslungsprüfung(antimixing test) : Spectrotest o.B. (no objection) Maß und Sichtkontrolle (dimensional and visual check) o.B. (no objection) zurück aus Ihrer Retoure gem. Lf.-Nr. 118906 v. 17.07.03 | | | | | | | | | Ort Location Plettenberg | | Datum date 4.09.2003 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Die gestellten Anforderungen sind lt. Anlagen erfüllt The requirements are fulfilled as per annex: | | | | | | | | | Der Sachverständige Inspector  | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

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|  | RASCHE UMFORMTECHNIK GMBH & CO KG Postfach 1460, D – 58814 Plettenberg | | | | Formblatt QP 01/10.02 | |
| | Abnahmeprüfzeugnis EN 10204-3.1 B Inspection Certificate | | | | Prüf-Nr. Inspection- 28 | |
| Besteller: Customer | Claus Velte GmbH | | | Bestell-Nr: Order No | v. 28.03.03 | |
| Hersteller: Manufacturer | RASCHE UMFORMTECHNIK | | | LS-Nr.: AB-Nr.: | 30013665 v. 2.09.03 | |
| Prüfgegenstand: Article | Ventilgehäuse Valve Housing | | | | | |
| Anforderungen: Requirements | DIN 17440 | | | | | |
| Werkstoff: Material | 1.4571 | | Entsprechend: According to | DIN 17440 | | Ausgabe Edition |
| Lieferzustand: State of delivery | abgeschreckt an Luft / Härteprüfung: Ist 150-158 HB derted on air / Hardness test : 150-158 HB | | | | | |
| Erschmelzungsart: Melting process | E-Ofen electric furnace | | Herstellerzeichen: Brand of the manufacturer |  | | |
| Kennzeichnung: Marking | 4571 0 2 K | | Stempel d. Sachverständigen: Inspector's stamp | | | |
| Umfang der Lieferung: Extent of material delivery | | | | | | |
| Pos.-Nr.: Item No | Stückzahl: Quantity | Gegenstand: Article | | | Schmelze Nr. Heat No. | Probe Nr. Test No |
| | 2.283 | Ventilgehäuse n.Zchn. Nr.: DIN 16270 Ind. "C" v. 26.03.93 Valve Housing acc. to drawing DIN 16270 Rev. "C" of. 26.03.93 | | | 161 930 | |
| Schmelzenanalyse % Heat analysis | | | | | | |
| Schmelze Nr. Heat No | C | Si | Mn | P | S | Cr |
| 161 930 | 0,022 | 0.56 | 1,81 | 0,028 | 0,021 | 16,77 |
| | | | | | | Mo |
| | | | | | | Ni |
| | | | | | | Al |
| | | | | | | Ti |
| | | | | | | 0,16 |
| Mechanische Prüfungen Mechanical Tests | | | | | | |
| Zugversuch Tensile test | | | | | | |
| Anforderung. Requirements | Min. 210 | Min. 245 | 500-730 | Min. 35 | Min. | Min. 85 |
| Test-Nr.:Test- No Probestab: Specimen Lage Position Testtemp. Testtemp | Streck.-Dehngrenze Yield Point/ Yield Stress | | Zugf. Tensile Strength | Dehnung Elongation | Einschn Reduktion of area | Probeform Specimen Form |
| | Rp 0,2% <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> Rp 1% <input type="checkbox"/> Re | Rm | A5 | Z | Test Temp. Test temp |
| | N/mm² | | % | | | Min. 85 |
| | Ø | C° | 1 | 2 | 3 | Min. 85 |
| 1 | 10 | L RT | 281 | 347 | 579 | 44,0 74 |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| Zusätzliche Angaben – additional remarks IK-Beständigkeit/(intercrystalline corrosion)nach(acc.) DIN 50914 o.B(warranted) Verwechslungsprüfung(antimixing test) : Spectrotest o.B. (no objection) Maß und Sichtkontrolle (dimensional and visual check) o.B. (no objection) zurück aus Ihrer Retoure gem. Lf.-Nr. 118906 v. 17.07.03 | | | | | | Ort Location Datum date Plettenberg 4.09.2003 |
| Die gestellten Anforderungen sind lt. Anlagen erfüllt The requirements are fulfilled as per annex: | | | | | | Der Sachverständige Inspector  |

- Meßleitungsventile
- Ventilblöcke
- Zubehör



CHRISTIAN BOLLIN

ARMATURENFABRIK



Oskar des Mittelstandes 2001

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Unsere Produkte werden nach der Druckgeräterichtlinie (DRGL) 97/23/EG gefertigt.

Unsere Ventile und Ventilblöcke fallen unter diese Vorschrift und werden gemäß der Rohrklassenzugehörigkeit zu dem Artikel 3 Sektion 1.3 (Anhang II, Tafel 6) zugeordnet.

Mit einer nominalen Nennweite \leq DN25 fallen die Ventile und Ventilblöcke unter den Artikel 3 Abschnitt 3.

Gemäß der DRGL dürfen solche Produkte nicht mit dem CE kennzeichen versehen werden. Unsere Produkte werden nach der gültigen Ingenieurpraxis konstruiert und gefertigt für einen sicheren Einsatz.

Erfüllungsort für Lieferung und Zahlung ist Frankfurt am Main. Gerichtsstand: Frankfurt am Main. Wir liefern unter Eigentumsvorbehalt nach § 455 BGB.



Geschäftsführer:
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